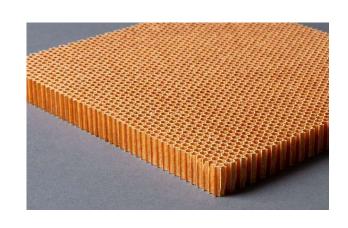
SAH III®

(SHOWA ARAMID HONEYCOMB III)

Description

SAH III[®] is produced with Meta-aramid fiber sheets as economy model. These sheets are bonded by a thermosetting adhesive at the nodes. After expanded to the hexagonal cell or over-expanded cell configuration, it is dipped in a heat resistant phenolic resin and cured in an oven. SAH III[®] is available at the required core thickness since the cutting to thickness is done according to customer's request.



Features

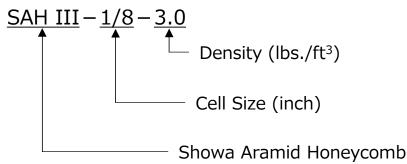
- Small cell size at low densities
- Damage resistant under normal shop use
- Fire resistant (self-extinguishing)
- Water resistant
- Excellent dielectric properties
- Good thermal and electrical insulator

Applications

- Sports and leisure goods
- Racing car components
- Train car panels

Designation

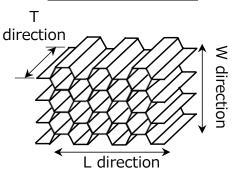
Example



Standard Dimensions

Cell Shape	L direction	W direction	T direction	
Hexagonal	48 ±2 inch	96 ±6 inch	$0.12 \sim 32.0 \text{ inch} \ (3.00 \sim 812 \text{ mm})$	
Cell	(1200 ±50 mm)	(2400 ±150 mm)		
OX	38 ±2 inch	96 ±6 inch	$0.12 \sim 20.0 \; \text{inch} \ (3.00 \sim 500 \; \text{mm})$	
Cell	(960 ±50 mm)	(2400 ±150 mm)		

<u>Dimensional</u> Nomenclature



<T direction Tolerance>

 $0.12\sim2.00$ inch $(3.00\sim50.00$ mm) : ±0.006 inch $(\pm0.15$ mm) $2.01\sim4.00$ inch $(50.01\sim100.00$ mm) : ±0.01 inch $(\pm0.25$ mm) 4.01 inch (101.854mm) 以上 : ±0.12 inch $(\pm3.00$ mm)

NOTE: For more information, please contact our Sales Office



Mechanical Properties

	Compressive		Plate Shear			
Designation	Strength		L Direction		W Direction	
	Bare (MPa)	Stabilized (MPa)	Strength (MPa)	Modulus (MPa)	Strength (MPa)	Modulus (MPa)
SAH III-1/8-3.0	2.42	2.50	1.28	46.8	0.73	30.3
SAH III-1/8-5.0	6.65	6.94	2.65	82.7	1.51	52.4
SAH III-3/16-OX-3.0	2.86	3.08	0.78	23.2	0.88	46.3

NOTE:

- •Bare Compression is a compression test of honeycomb core.
- •Stabilized Compression is a compression test of a honeycomb panel.
- •The above data are the properties when tested per SAE-AMS-STD-401 at room temperature using 0.500 inch core thickness.
- •The typical values represent the mean average of relatively large number of test values from many blocks of honeycomb, and are not guaranteed.
- •Tolerance of the density is ±10% of nominal density.
- •"OX" is an over-expanded hexagonal cell in the W direction, providing a rectangular cell shapes that facilities curving or form in the L direction.

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SHOWA AIRCRAFT INDUSTRY CO., LTD.

Tokyo Sales Office

3-1-1 Daikanyama, Akishima-shi, Tokyo, 196-8522 Japan

Phone: +81-42-541-8883 Fax: +81-42-545-6909

e-mail: honeycombsales196@showa-aircraft.co.jp HP: https://www.showa-aircraft.co.jp/en/index.html

SHOWA AIRCRAFT USA INC.

14711 NE 29th PI Suite 118 - Bellevue,

WA 98007, USA

Phone: +1-425-202-7238

HP: https://showaaircraftusa.com/